Application No.: Not Yet Assigned Docket No.: 12810-00102-US

## **AMENDMENTS TO THE CLAIMS**

 (currently amended) A process for extracting 2-keto-L-gulonic acid (KGA) from a polar solvent comprising ascorbic acid and 2-keto-L-gulonic acid, which process comprises the following step:

(a) extraction of the 2-keto-L-gulonic acid from the polar, preferably aqueous, solvent with an extractant 1 comprising a tertiary amine of the formula

where R1, R2 and/or R3 is in each case a saturated unbranched or branched alkyl radical having, independently of one another or simultaneously, 6 to 14 carbon atoms;

and a polar organic diluent; where the diluent is a saturated branched or unbranched alkyl alcohol having 8 to 12 carbon atoms or an amide or an aromatic compound,

and where the extractant 1 has a miscibility gap with the solvent.

- 2. (Original)A process as claimed in claim 1, where the alkyl radical R1, R2 and/or R3 comprises in each case 8 to 12 carbon atoms.
- 3. (Currently amended) A process as claimed in elaim 1 or 2 claim 1, where the tertiary amine is tri-n-octylamine and/or tri-n-decylamine.
- 4. (Currently amended)A process as claimed in any of claims 1 to 3 claim 1, where the diluent is i- or n-decanol.
- 5. (Currently amended) A process as claimed in any of claims 1 to 4 claim 1, where the ratio of tertiary amine of the formula I to the diluent is from 20:80 to 80:20, preferably 40:60.
- 6. (Currently amended) A process as claimed in any of claims 1 to 5 claim 1, comprising the following further step:

Application No.: Not Yet Assigned Docket No.: 12810-00102-US

(b) back-extraction of the KGA from the loaded extractant 1 with a polar extractant 2, resulting in a KGA-loaded extractant 2.

- 7. (Original) A process as claimed in claim 6, where extractant 2 and the solvent consist essentially of the same solvent components.
- 8. (Original) A process as claimed in claim 7, where the extraction temperature T<sub>1</sub> is from 5°C to 100°C lower than the back-extraction temperature T<sub>2</sub>.
- 9. (Currently amended) A process as claimed in any of claims 6 to 8 claim 6, comprising the following further step:
  - (c) recycling of extractant 1 from which the KGA was back-extracted in step (b) into the extraction of step (a).
- 10. (Currently amended) A process as claimed in any of claims 6 to 9 claim 6, comprising the following further step:
  - (d) recycling of the KGA-loaded extractant 2 from the back-extraction in step (b) into a process for preparing ascorbic acid from KGA.
- 11. (Original) A process as claimed in claim 10, comprising the following further steps:
  - (e) concentration of the KGA-loaded extractant 2 before the recycling in step (d); and
  - (f) optionally, recycling of the vapors from the evaporation in (e) as extractant 2 in step (b).
- 12. (Original) A process as claimed in claim 11, comprising at least one of the following further steps:
  - (g) washing of the KGA-loaded extractant 1 with the solvent or with the mother liquor from the crystallization of ascorbic acid from the solvent and combining of the ascorbic acid-containing wash solution with the ascorbic acid-loaded solvent in step (a);
  - (h) concentration of the ascorbic acid-loaded solvent 1; and

401872 4

Application No.: Not Yet Assigned Docket No.: 12810-00102-US

(i) recycling of the solvent discharge from step (h) into the back-extraction in step (b) as extractant 2.

- 13. (Original) A process as claimed in claim 12, comprising the following further steps:
  - (j) isolation of the ascorbic acid from the ascorbic acid-loaded solvent, with a mother liquor remaining behind; and
  - (k) optionally, recycling of the mother liquor from step (j) into the concentration in step (h).
- 14. (Currently amended) A process for preparing ascorbic acid, which comprises the following steps:
  - i. lactonization of 2-keto-L-gulonic acid;
  - ii. extraction of the KGA from the ascorbic acid/KGA mixture as set forth in claim 2 any of claims 2 to 12; and
  - iii. isolation of the ascorbic acid from the ascorbic acid-loaded solvent.
- 15. (Original) A process as claimed in claim 14, where partial lactonization is carried out.
- 16. (New) A process as claimed in claim 1, wherein said solvent is aqueous.
- 17. (New) A process as claimed in claim 2, wherein the tertiary amine is tri-n-octylamine or tri-n-decylamine or mixtures thereof, the diluent is i- or n-decanol and the ratio of tertiary amine of the formula I to the diluent is from 40:60.

401872 5